

Size of Screw	Size of Tap Drill	Diameter of Tap Drill	Maximum Diameter of Screw
000-120	#71	.026	.034
00-90	#62	.038	.047
0-80	#56	.0465	.060
1-72	#53	.0595	.073
2-56	#50	.070	.086
3-48	#47	.0785	.099
4-40	#43	.089	.112
5-40	#38	.1015	.125
6-32	#36	.1065	.138
8-32	#29	.136	.164
10-24	#25	.1495	.190
12-24	#16	.177	.216