| Millimeter Value | Equivalent in inches |
| :---: | :---: |
| . 01 | . 0004 |
| . 02 | . 0008 |
| . 03 | . 0012 |
| . 04 | . 0016 |
| . 05 | . 0020 |
| . 06 | . 0024 |
| . 07 | . 0028 |
| . 08 | . 0031 |
| . 09 | . 0035 |
| . 1 | . 004 |
| . 2 | . 008 |
| . 3 | . 012 |
| . 4 | . 016 |
| . 5 | . 020 |
| . 6 | . 024 |
| . 7 | . 028 |
| . 8 | . 031 |
| . 9 | . 035 |
| 1 | . 039 |
| 2 | . 079 |
| 3 | . 118 |
| 4 | . 158 |
| 5 | . 197 |
| 6 | . 236 |
| 7 | . 276 |
| 8 | . 315 |
| 9 | . 354 |
| 10 | . 394 |
| 20 | . 787 |
| 30 | 1.181 |
| 40 | 1.575 |
| 50 | 1.969 |
| 60 | 2.362 |
| 70 | 2.756 |
| 80 | 3.150 |
| 90 | 3.543 |
| 100 | 3.937 |
| 200 | 7.874 |
| 300 | 11.811 |
| 400 | 15.748 |
| 500 | 19.685 |
| 600 | 23.622 |
| 700 | 27.559 |
| 800 | 31.496 |
| 900 | 35.433 |
| 1000 | 39.37 |

Some values have been approximated to enable ease of use. However, the chart meets industry accuracy standards.

